# COOLCUT NEO AP 

SUITED FOR RIGOROUS CUTTING PROCESSES WITH STEELS, STAINLESS STEELS AND ALUMINUM

## All purpose neat oil for machining processes

## COOLCUT ${ }^{T M}$ NEO AP

## All purpose neat oil for tough machining processes

The COOLCUT ${ }^{\text {TM }}$ NEO AP is a straight oil used for metal cutting processes. This oil is suitable for severe cutting processes. They perform best with steels, stainless steels and aluminum. This oil may also be used in machining of copper alloys if workpieces are cleaned.

## Features

$\triangleright$ Formulated with low-emission base oils plus effective extreme-pressure additives
$\triangleright$ Adequate viscosity per process requirements
$\triangleright$ Low-emission base oils
$\triangleright$ Zinc-free, chlorine-free

## Benefits

$\triangleright$ Optimal price-to-performance ratio

$>$ Low fog and evaporation loss
Pleasant smell
Low drag out
Easy removal with aqueous or hydrocarbon cleaners
Processes

| 1010 | Preferred | Qualified |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Name | Turning | Milling | Gear <br> hobbing | Drilling | Deepp <br> drilling | Threading <br> tapping | Broaching | Surface and <br> cylindrical grinding | Centerless <br> grinding | Profile <br> grinding |  |
| COOLCUTTM NEO AP | $\bullet$ | $\bullet$ | $\bullet$ | $\bullet$ | $\bullet$ | $\bullet$ | $\bullet$ |  |  |  |  |

Materials

| Name | Steels | Cast iron | Stainless steel | Aluminum | Yellow <br> metals | Titanium | Carbide | Glass <br> ceramics |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| COOLCUTTM NEO AP | $\bullet$ | $\bullet$ |  |  |  |  |  |  |

## Technical Data

Density $\left(15 \mathrm{C}^{\circ}\right)=\left[\mathrm{g} / \mathrm{cm}^{3}\right] 0,88$
Viscosity ( $40 \mathrm{C}^{\circ}$ ) $=\left[\mathrm{mm}^{2} / \mathrm{s}\right] 25$
Pour point $\left[\mathrm{C}^{\circ}\right]=-12$
Flashpoint $\left[\mathrm{C}^{\circ}\right]=180$

| Gutting Performance |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Level | LOW | HIGH |  | EXTREME |
|  | Automatic turning | Medium severe operations | Stainless steels | Ti, Ni |
| CP-Index | 01 |  | 50 | 99 |

ORDERING INFORMATION

| Name | Product Number | Size |
| :---: | :---: | :---: |
| COOLCUTTM NEO AP | 58-B 307 | $\mathbf{2 0 ~ L}$ |
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## WALTER

## Surface Technologies

Only the best.'"

