

COOLCUT™

DESCRIPTION

Coolcut's new, advanced and petroleum-free formula provides superior lubricity to maximize tool life and improve surface finishes in all machining applications and all metals. Its medium viscosity makes it suitable for manual application as well as automatic lubricant feed systems.

- Innovative, extremely versatile, high performance formula
- Washes off completely with water
- Aerosol gel formula to adhere well on vertical and overhead surfaces
- Less fumes, low odour
- Free of petroleum distillates and chlorine
- Non-toxic, biodegradable
- Not controlled under WHMIS

APPLICATIONS

Use Coolcut for:

- Drilling, tapping, milling, sawing, broaching, reaming
- Forming
- Steel, stainless steel and non-ferrous metals

RECOMMENDATIONS FOR USE

- Use appropriate cutting speeds and feeds
- Ready-to-use, do not dilute with water.
- Apply a small amount directly onto the cutting tool. Re-apply during machining as needed.
- Clean up with water, Bio Clean (natural solvent) 53-G 513 or Slap Shot (mineral solvent) 53-C 502.

TECHNICAL DATA

Physical state: Yellow liquid, light citrus scent
Density: 0.933 (15°C / 59°F)
Viscosity: 43 mm²/s (40°C / 104°F)
Flash point: >250°C / >480°F
Pour point: -24°C / -11°F
Engineering controls: None
Incompatible substances: None
Shelf life: 2 years in closed container, stored in ideal conditions
WHMIS: Not controlled
Shipping: Not a dangerous good

ORDERING INFORMATION

Description	Size	Order No.	SDS
Aerosol (gel)	312g/400ml	53-B 002	L-01
Squeeze bottle	350ml	53-B 003	L-09
Trigger sprayer	500ml	53-B 004	L-09
Liquid	3.78 L	53-B 005	L-09
Liquid	20 L	53-B 007	L-09
Liquid	208 L	53-B 008	L-09
Coolcut stick	300g	53-B 013	L-22
Paste	7 oz	53-B 023	L-52

Accessories :

Valve for 20L pail	53-L 207
Valve for 208L drum (2")	53-L 209
Valve for 208L drum (3/4")	53-L 210